



Supplier Profile

New York State Certified Minority-Owned Business
Precision turning excelling in high quality, quick turn operations and prototypes

- Established 1997 -

FACILITIES LIST

<u>Qty.</u>	<u>Make/Model</u>	<u>Capacity</u>	<u>Description</u>
1	'98 Citizen L20-Tp 7 5-axis	20 mm	Dual spindle, cross mill, drill, tap & face milling w/ magazine bar feed purchased new in 1998
1	'99 Citizen L20-Tp 7 5-axis with special C-axis option	20 mm	Dual spindle, cross mill, drill, tap & face milling w/ magazine bar feed purchased new in 1999
1	'02 Citizen L20-Tp 7 5-axis with special C-axis option	20 mm	Dual spindle, cross mill, drill, tap & face milling w/ magazine bar feed purchased new in 2002
1	'06 Citizen L20-Tp 7 5-axis with special C-axis option	20 mm	Dual spindle, cross mill, drill, tap & face milling w/ magazine bar feed purchased new in 2006
1	'04 Mori Seiki NL 1500 SY	52 mm	Sub-spindle Y-axis, 12 station with live tooling purchased new in 2004
1	'97 Johnford VMC-850	N/A	Vertical mill with 800mm x 500mm x 610 mm working envelope Used for secondary operations and short runs
2	Brown & Sharp/#00	.500"	Screw machine
1	Bridgeport	N/A	Milling machine
1	Wilton	N/A	Band saw
1	Drill Press	N/A	Drill press
1	K.O. Lee	N/A	Surface grinding machine

Subcontracting options within a 15-mile radius:

Plating * Heat Treating * Grinding * Painting

Materials

300 Series Stainless
 400 Series Stainless
 Aluminum

Copper
 Acetal/Delrin
 Brass

Nylatron
 Bronze
 Polypropylene

* All grades of carbon steel

Quality

Dedicated quality and inspection area equipped with a Starrett 25X Optical Comparator, various micrometers, verniers, height gages, pin, plug and ring gage sets.

Quality Assurance Manual based on ISO-9000 available upon request.
 First piece, in-process, and final inspection reports available.
 Statistical Process Control (SPC) data available with parts.

"Turning to Meet Your Needs since 1997"